



Applications of TK400 Resin for the Separation of ^{55}Fe

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Overview

Separation of ^{55}Fe

- Analysis Requirements
- Current Methods
- Developments

Initial Results

- K_d plots
- LSC Measurement

Next Steps



^{55}Fe : Analysis Requirements

Produced by irradiation of stable iron with neutrons

Major contributor to residual activity present in steel

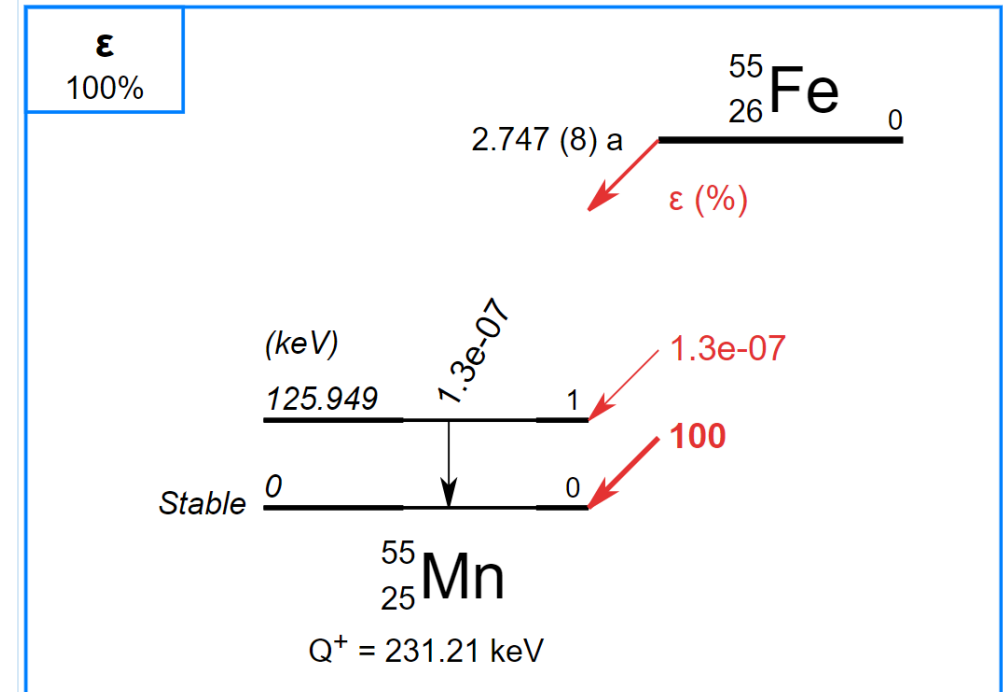
Routine environmental monitoring

Nuclear decommissioning



Current Methods for Iron-55 Measurement

Matrix	Separation	Measurement	LOD	Reference
Concrete	TRU resin	LSC	0.004 Bq/g	Gautier <i>et al.</i> 2020
Graphite	AG resin	LSC	0.091 Bq/g	Hou, Østergaard and Nielsen, 2005)
Leach Solution	AG resin	LSC	0.82 Bq/g	Song <i>et al.</i> , 2019)



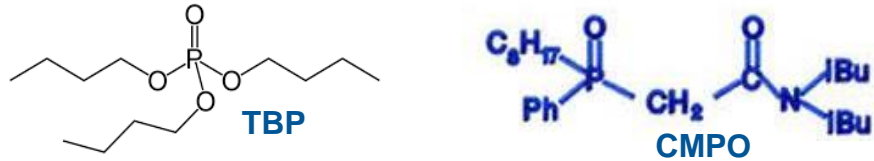
<http://www.lnhb.fr/nuclear-data/module-lara/>

Previous Triskem UGM showed that TK400 resin was an option for Fe separation

Iron-55 Separation with TRU Resin

[TRU Resin Product Sheet](#)

Extractant system: CMPO mixed in tri-n-butyl phosphate (TBP)

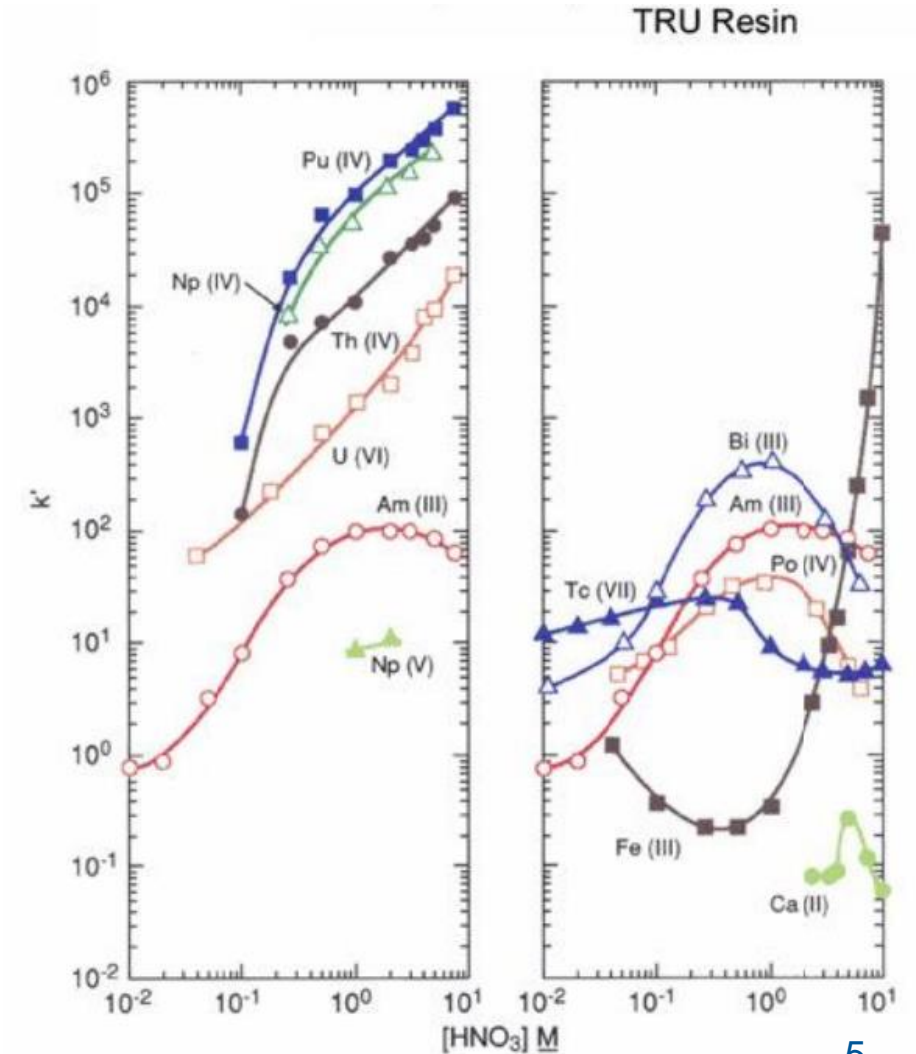


Separation of TransUranium elements

e.g. Th(IV) and Pu (IV).
Load sample in 5-8 M HNO₃

Fe can be eluted using dilute HNO₃ (2 M)

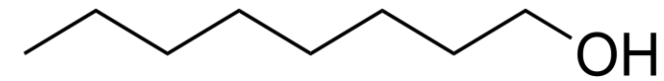
Well established method for LSC measurement



Developments - TK400 Resin

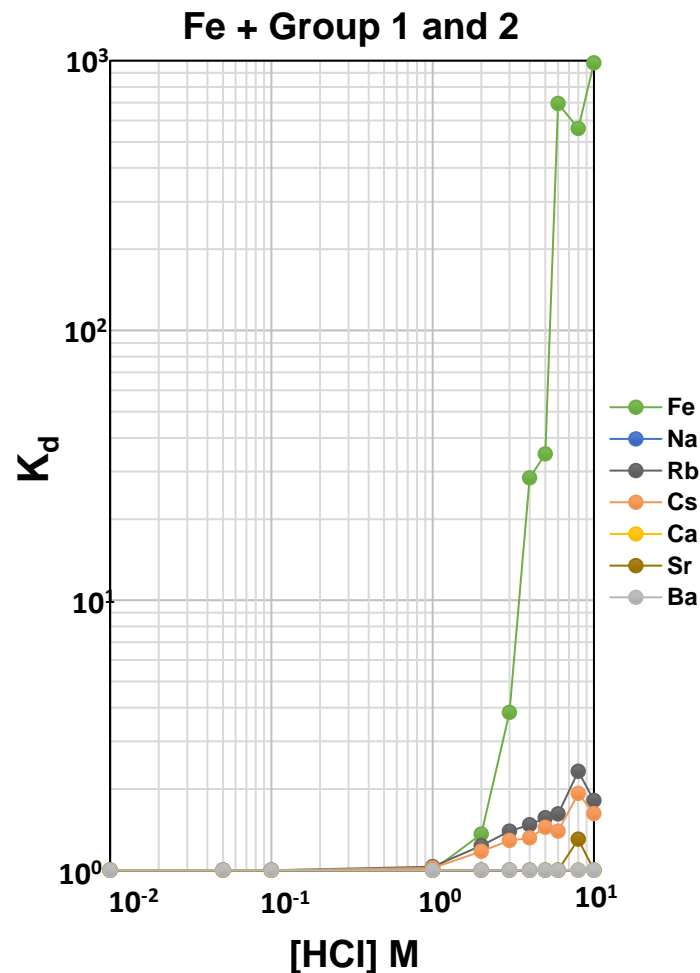
TK400 Resin

- Based on a long-chain alcohol i.e., octanol impregnated onto an inert support.
- Suitable for the separation of protactinium, iron, gallium and niobium.
- Minimum capacity of ~ 10 mg Fe/mL compared to 2.5 mg Fe/mL for TRU resin

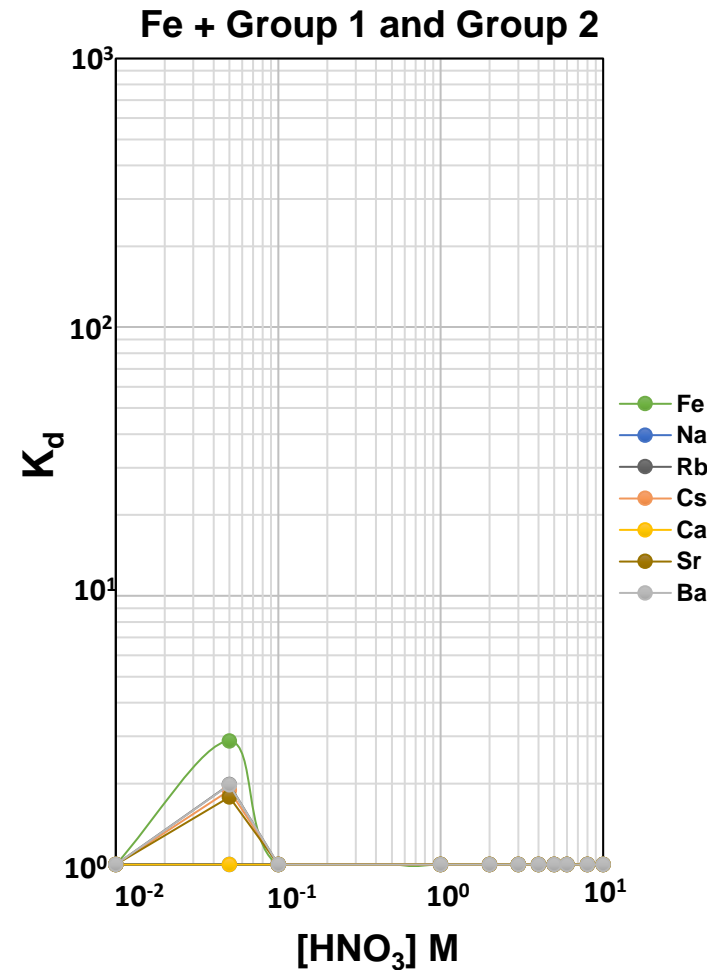


Initial Results - K_d plots: TK400 Resin

Varying HCl conditions (0.01 to 10 M)



Varying HNO₃ conditions (0.01 to 10 M)



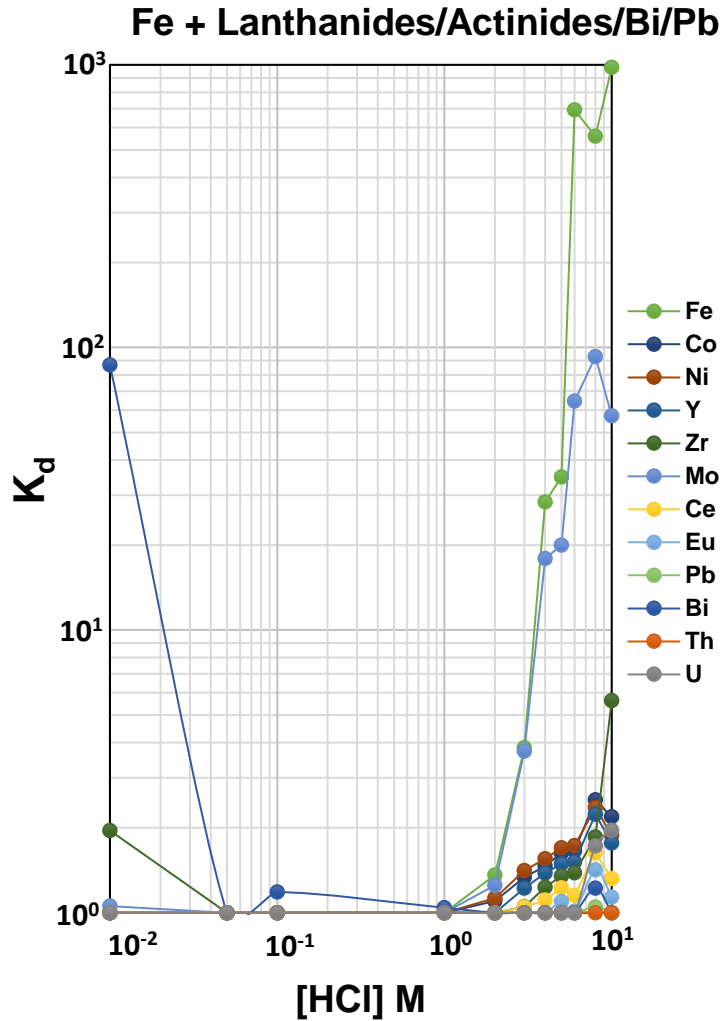
High **Fe** retention under HCl conditions

Low retention of **Sr**

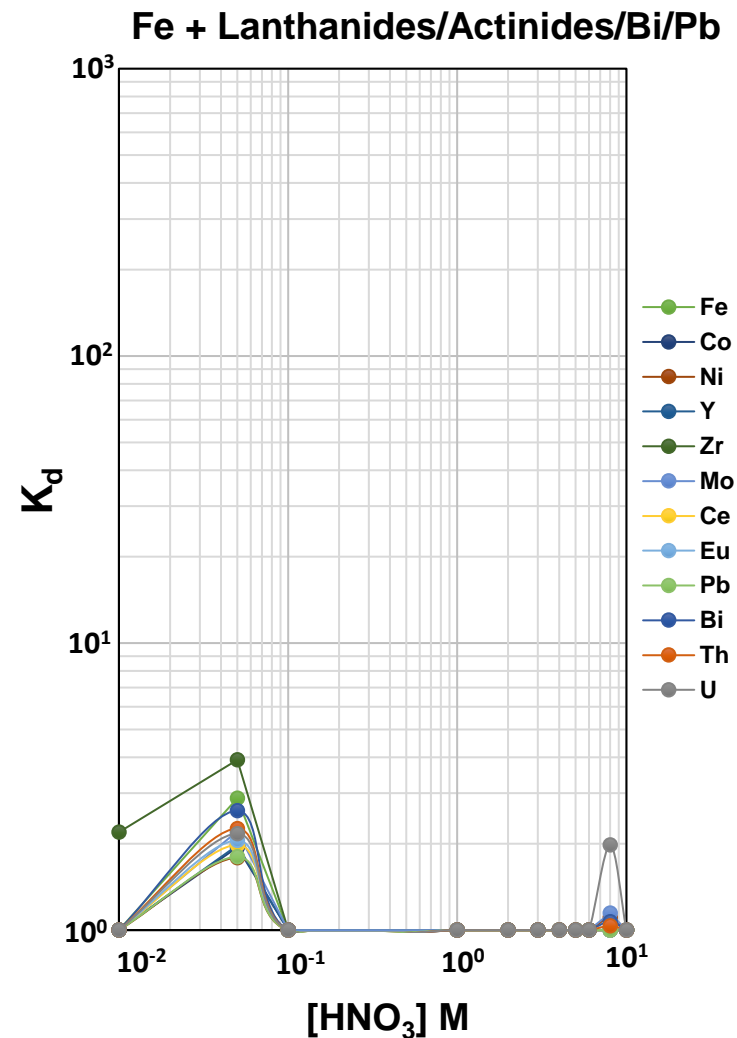
Can elute **Fe** using dilute HCl or HNO₃ (0.01 M)

Initial Results - K_d plots: TK400 Resin

Varying HCl conditions (0.01 to 10 M)



Varying HNO₃ conditions (0.01 to 10 M)

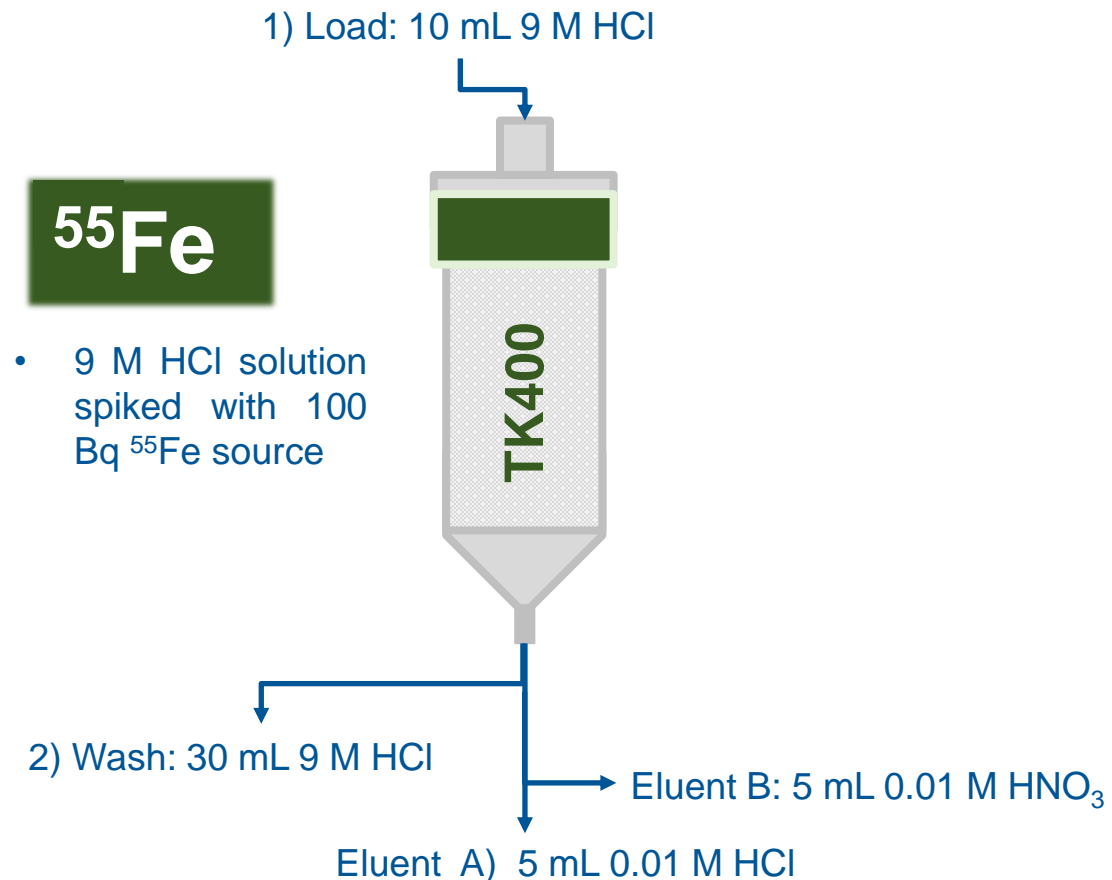


Retention of **Mo** and **Bi**
observed under HCl
conditions

Low retention of **Ni**,
Th and **U**

Proposed Method - TK400 Resin

Separation Scheme



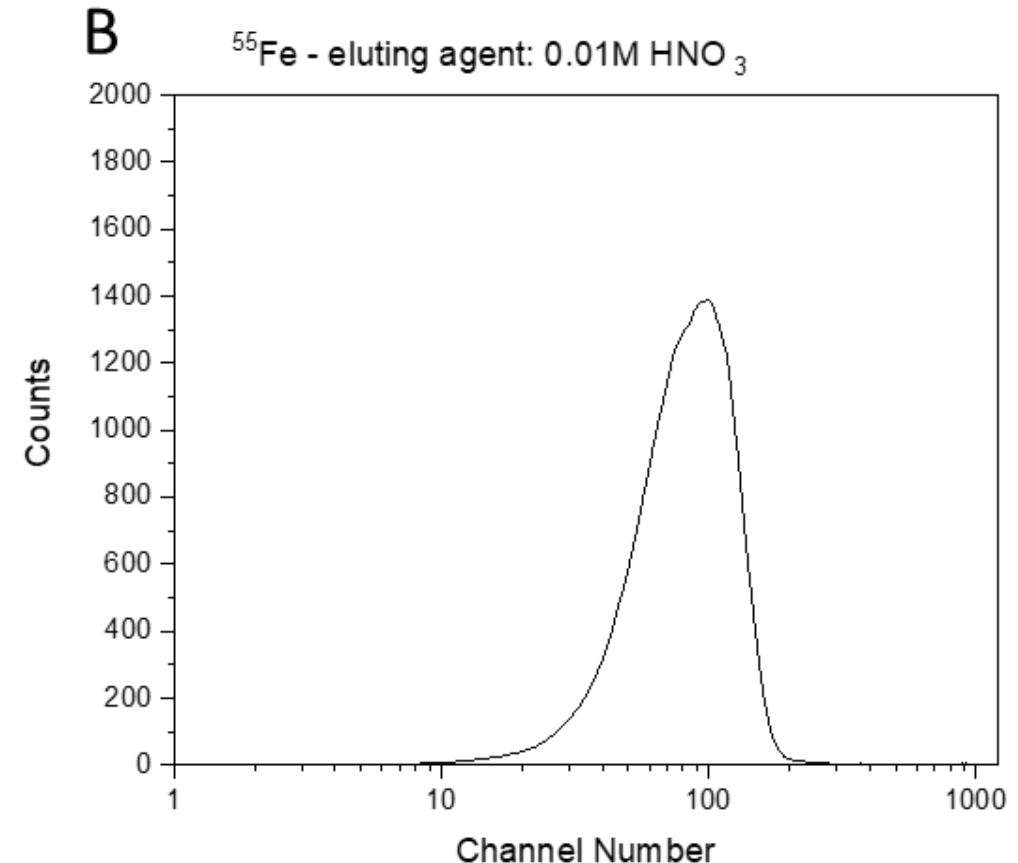
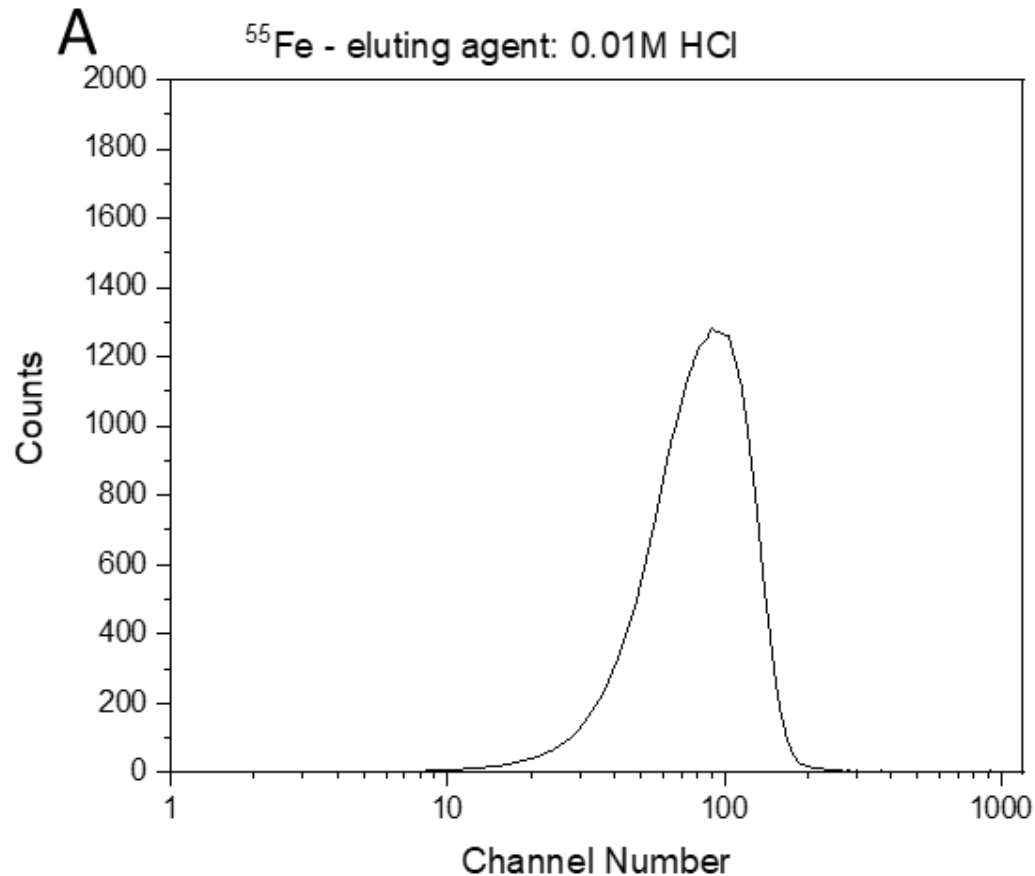
LSC Measurement

^{55}Fe

- Transfer eluted ^{55}Fe samples to a LSC vial containing 12 mL of Ultima Gold AB + 0.5 mL of H₃PO₄



Initial Results - TK400 Resin

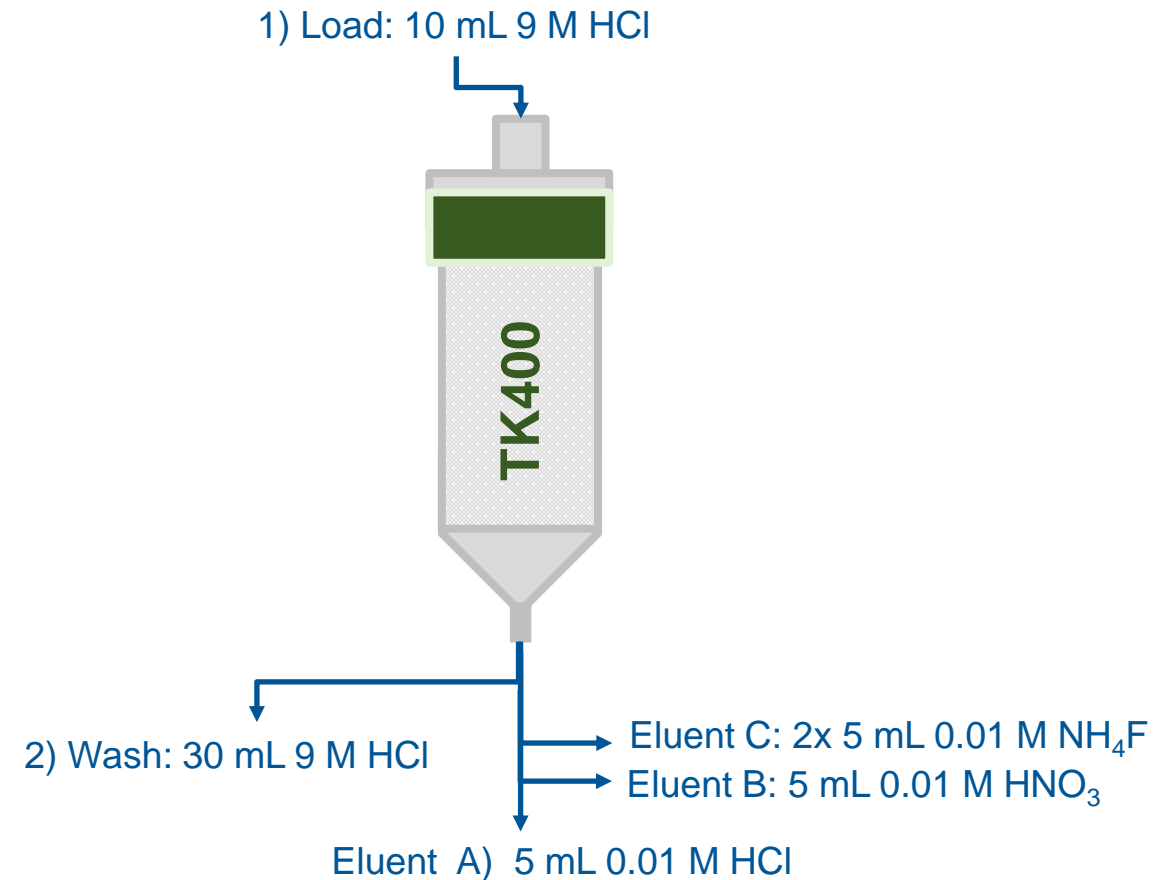


Typical ^{55}Fe recovery achieved with TK400 resin: > 80 %

On-going Work: LSC measurement of blank sample spiked with Fe-55, Ni-63 and Sr-90 separated on TK400 resin

Next Steps

- Investigate alternative eluting agents e.g., ammonium fluoride, which can lead to improved Fe-55 chemical recoveries and avoid co-elution issues.
- Investigate the effectiveness of TK400 resin in the presence of high matrix samples.



Acknowledgments

Many Thanks for Listening!
Any Questions?



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